

5/8/2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D205-626-012
Job Sheet 177150



Part No: D205-626-012

Job Qty: 1 ea

Part Name: Heli-Access-Handle™ RH



MAY 15 2018

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/18

Job Tracking No:

Due Date: 5/25/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C IPP Rev:B Reformat 00-03-03 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		5/25/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs		5/25/18	0.00	0.00	Packaging1-2		
120	QC	1 pcs		5/25/18	0.00	0.00	QC4		SMB
125	DC	1 pcs		5/25/18	0.00	0.00	DC		
130	Packaging	1 pcs		5/25/18	0.00	0.00	Packaging3-1		SMB
140	QC21-FG	1 Ea		5/25/18	0.00	0.00	QC21		

Part Op 110 - Pick Packing Kit

Descriptions: 125 - Photocopy bluefile & type labels per PPP 205-626-012 CHG 002

130 - Identify and pack for shipping as per PPPD205-626-012 Location: FG017

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN526C632R7	Screw	27 Ea (6 ea)	90-Start up Operation	FM129339
D2480-012	Heli-Access Handle Weldment RH	4 Ea (1 ea)	90-Start up Operation	5070284
MS21042L06	Nut	27 Ea (6 ea)	90-Start up Operation	5049834
NAS1149DN632J	Washer	27 pcs (6 ea)	90-Start up Operation	5024482

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN526C632R7	27	40	0
	D2480-012	4	0	0
	MS21042L06	27	324	0
	NAS1149DN632J	27	360	0

Part Specifications

Specifications could not be found.

Plex 5/8/18 7:41 AM Dart.Gagnon.Michelle



Container No: S071871



Part: D205-626-012

Job No: 177150

Serial No/Batch: S071871

Revision:

Inspector:

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CANADA
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Date: 05/16/18

4. WEIGHT AND BALANCE

The following is the net weight increase associated with the D205-626 Kits.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-626-011 Heli-Access-Handle Kit™, LH	1.3 lb 0.59 kg	-46.5 in -1.18 m	-60.5 in-lb -0.70 m-kg	87.2 in 2.21 m	113.4 in-lb 1.31 m-kg
D205-626-012 Heli-Access-Handle Kit™, RH	1.3 lb 0.59 kg	46.5 in 1.18 m	60.5 in-lb 0.70 m-kg	87.2 in 2.21 m	113.4 in-lb 1.31 m-kg
D205-626-013 Heli-Access-Handle Kit™, LH (Spacedoor™)	1.3 lb 0.59 kg	-50.5 in -1.28 m	-65.7 in-lb -0.76 m-kg	87.2 in 2.21 m	113.4 in-lb 1.31 m-kg
D205-626-014 Heli-Access-Handle Kit™, RH (Spacedoor™)	1.3 lb 0.59 kg	50.5 in 1.28 m	65.7 in-lb 0.76 m-kg	87.2 in 2.21 m	113.4 in-lb 1.31 m-kg

5. PARTS LIST

Qty -011	Qty -012	Qty -013	Qty -014	Part Number	Description
X				D205-626-011	HELI-ACCESS-HANDLE™, LH (STANDARD)
	X			D205-626-012	HELI-ACCESS-HANDLE™, RH (STANDARD)
		X		D205-626-013	HELI-ACCESS-HANDLE™, LH (SPACEDOOR™)
			X	D205-626-014	HELI-ACCESS-HANDLE™, RH (SPACEDOOR™)
1		1		D2480-011	HANDLE ASSEMBLY, LH
	1		1	D2480-012	HANDLE ASSEMBLY, RH
		2	2	D2481	DOUBLER
		2	2	80-005-1-8	INSERT
6	6			AN526C632R7	SCREW
6	6			MS21042L06	NUT
		4	4	MS21042L08	NUT
		2	2	MS27039-0805	SCREW
		4	4	MS27039-0809	SCREW
6	6			NAS1149DN632J	WASHER (OR AN960JD6)
		10	10	NAS1149FN816P	WASHER (OR AN960-8L)

Change Record

PAGE 1 OF 1

Part Number: D205-626-011/-012

Description: HELI-ACCESS HANDLE, LH/RH, STANDARD

[illegible]

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		OTHER : _____					